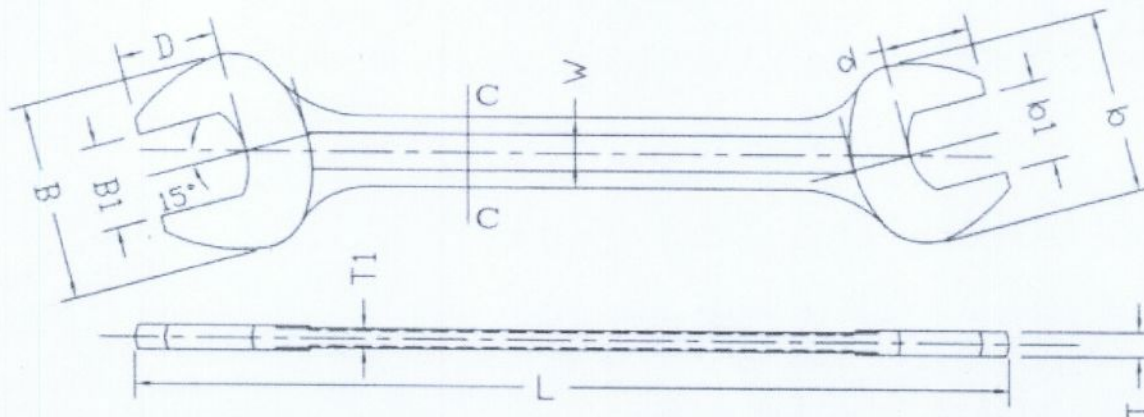


SECTION-CC

TOLERANCE	6x7 T0 12x13	±0.5			±0.2	±0.2	±0.5			±0.2	±0.2	±0.2	±1.5
	14x15 T0 20x22	±0.8			±0.3	±0.3	±0.8			±0.3	±0.3	±0.3	±2.0
	21x23 T0 30x32	±1.0	B1		±0.6	±0.5	±1.0	b1		±0.6	±0.4	±0.4	±3.0
	SIZE	B	MIN.	MAX.	D	W	b	MIN.	MAX.	d	T	T1	L
	6x7	16.1	7.03	7.15	7.85	7.3	13.7	6.03	6.15	6.9	3.8	3.0	91.7
	8x9	20.0	9.03	9.15	9.9	8.4	17.6	8.03	8.15	8.9	4.3	3.3	105.5
	10x11	25.1	11.04	11.19	12.0	10.2	22.0	10.04	10.19	11.0	4.8	3.9	117.0
	12x13	27.8	13.04	13.24	14.1	11.1	26.2	12.04	12.24	12.9	5.2	4.2	136.6
	14x15	31.6	15.05	15.27	16.17	11.8	29.2	14.05	14.27	14.8	5.4	4.3	146.2
	16x17	35.8	17.05	17.30	18.1	13.0	33.8	16.05	16.27	17.0	6.2	4.4	159.0
	18x19	40.6	19.06	19.36	19.9	14.0	36.3	18.05	18.27	19.0	6.3	4.6	180.3
	20x22	46.9	22.06	22.36	23.0	16.0	42.3	20.06	20.36	21.0	6.8	5.1	197.8
	21x23	46.9	23.06	23.36	24.1	16.0	42.3	21.06	21.36	22.1	6.8	5.1	213.8
	24x26	54.4	26.08	26.48	26.9	19.0	50.0	24.06	24.36	24.9	7.3	5.3	242.7
	24x27	54.4	27.08	27.48	28.5	19.0	50.0	24.06	24.36	24.9	7.3	5.3	231.6
	25x28	57.2	28.08	28.48	28.9	19.7	52.4	25.06	25.36	25.9	7.6	5.2	245.5
	27x32	65.4	32.08	32.48	32.9	23.2	54.4	27.08	27.48	28.10	8.3	5.6	259.5
	30x32	65.6	32.08	32.48	32.9	23.2	60.6	30.08	30.48	30.9	8.3	5.6	259.5

mm part

0076099214

NOTE:-

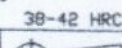
1. ALL DIMS. IN mm.
2. As per IS 2028(Torque series C)

S.NO.	ALTERATION	AUTH.	DATE
a	SIZE 12x13 ADD.		01.11.01
b	CHANGE IN MAX. SIZE OF M & M1 AND ALSO DRG. REVISED.		22.03.02
c	LENGTH INCREASE SIZE OF WMARKS.		02.02.04
d	D.d SIZE CHANGE, TEL. CHANGED.		17.08.07
e	24x26 & 24x27 DIM. SIZE IN CHANGE.		26.04.08
f	B DRAWING REVISED		25.04.09
g	DRAWING REVISED AS PER (C) & (D)		11.05.11

If any doubt, ask.

NOTE:-

1. ALL DIMS. ARE IN MM.
2. SURFACE FINISH AS PER CUSTOMER REQUIREMENT.
3. CONFIRMS TO IS6131-1980 FOR NICKEL CHROME PLATING & TORQUE TESTING.

Eastman CAST & FORGE LIMITED					
FINISH PIECE CHART (DOUBLE OPEN END SPANNER) (SHORT - PATTERN)			SCALE N.T.S.	DRN. BY.	
			DATE 26.04.08	CHK. BY.	
MAT. SPEC. 31CrV3 /C-35		HARDNESS 38-42 HRC.	APP. BY.		
SUPERSEDE		DRG. NO.			
ALT.	DATE	DOSM 03 04 01			
F				ISSUE NO.	ALT. NO.
				01	0